

AL-KO material number : 1 275 101  
E2 55R-01 12208

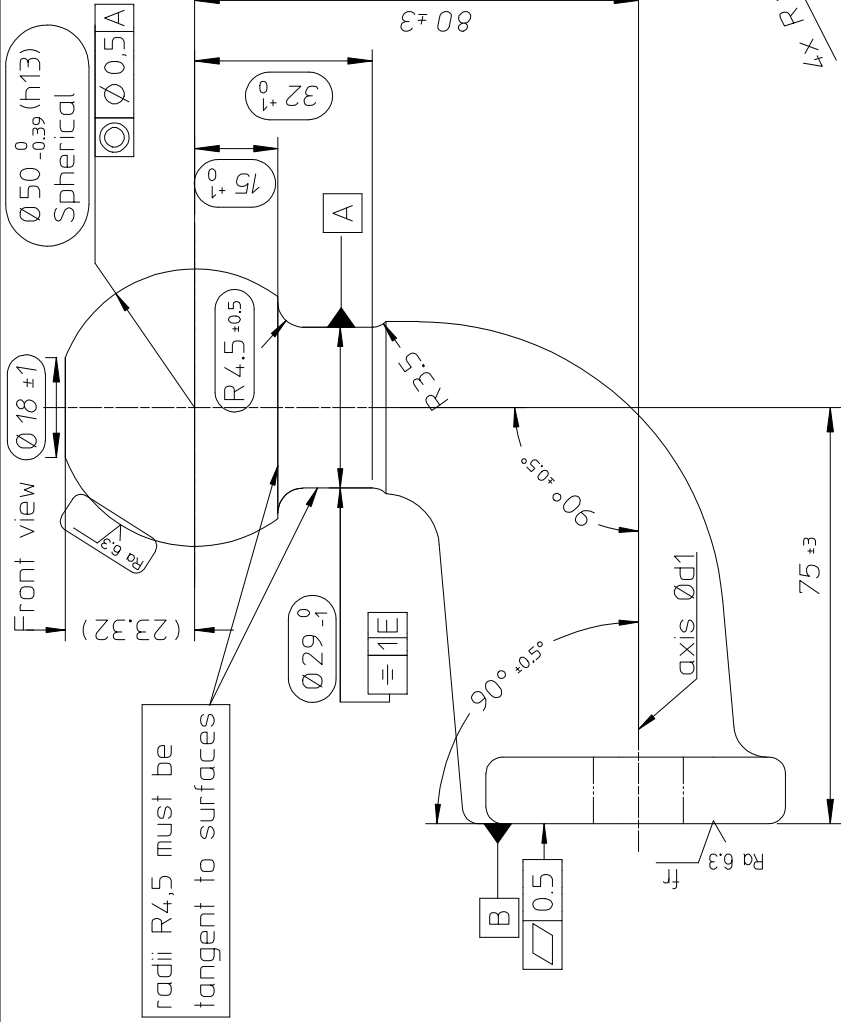
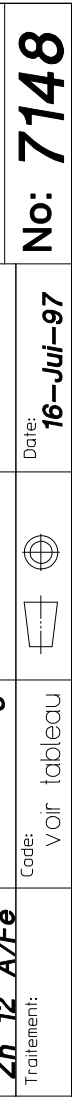
FJ	05/09/11	Modify art. number B0000030 become 3R0TU005 DDM 11-181	M.O
FL	26/07/10	Modify art. number 3R0TU005 become B0000030 DDM 10-162	P.J
FH	13.02.06	Add dimension 27±0.5 and angle 90° selon DDM 06-010	P.J
FG	07/07/04	Ajout sphérique et tolérance sur Ø50, 15mm, 32 mini, Ø29, 2->15 <sup>1</sup> , 32 <sup>1</sup> , Ø29, 9 et ajout 32, = Added spherical and tolerance Ø50 and update 15mm, 32mini, Ø29, 2->15 <sup>1</sup> , 32 <sup>1</sup> , Ø29, 9 and added 32, =	C.J
FF	01/12/03	Supprimer position étiquette et ajout code et variante Eliminated the position of steacker and computer code added	C.J
INDEX	DATE	MODIFICATION	NAME
			VISA

**CROCHET BOULE Ø50 départ 75**  
**HODE BALL Ø50 offset 75**

Matière: **S355J2G3 according to NF EN 10027-1 (ou équivalent)** ToiGen: **NF E82-002** Dessine par: **G.G**

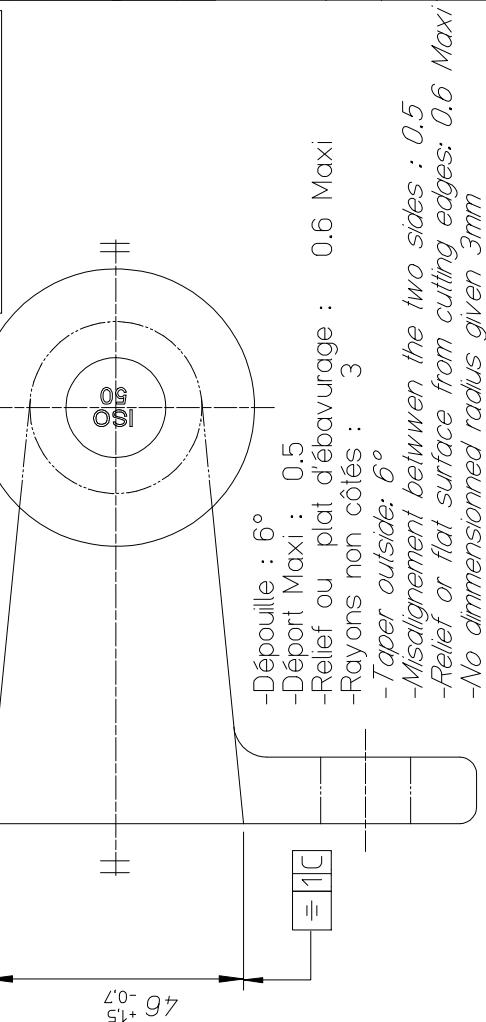
Protection: **White zinc coating** Quality **F** Echelle: **1** Verifie par:

Traitement: **Zn 12 A/Fe** Poids: **2.2 kg** Code: Voir tableau Date: **16-Jui-97**



code info.	Ød1	e1
variante A 3R0TU005	17_{-0.5}^{+0.3}	90±0.5

ISO 50:  
H of letters 3mm  
thickness in hollow  
by 0,5mm



- Dépouille : 6°
- Départ Maxi : 0.5
- Relief ou plat d'ébavurage : 0.6 Maxi
- Rayons non côtés : 3
- Taper outside: 6°
- Misalignment between the two sides : 0.5
- Relief or flat surface from cutting edges: 0.6 Maxi
- No dimensionned radius given 3mm

Marquage:  
-Sigle fournisseur  
-Traçabilité ou date (mois année)  
-repère outil si plusieurs  
Lettres H 5 mm, ép 1 mm

TRACABILITY:  
-Initial supplier  
-Production date ( month year)  
-Inde of the tool ( if many exist)  
Letters height :5 mm relief: 1mm

Mandatory dimension

Hardness 144 < HB

radii R4,5 must be tangent to surfaces

Dépouille : 6°